

Date: Wednesday, 18/02/2009 3:04:07 PM
 User: Julie Dawson

Process Sheet

| | |
|--|--|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : AFT FACING SEAT ASS'Y RH |
| Job Number : 45883 | |
| Estimate Number : 13314 | |
| P.O. Number : | Part Number : D412769044 |
| This Issue : 18/02/2009 S.O. No. : | Drawing Number : D412-769-2 REVB |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : / / Type : SMALL /MED FAB | Drawing Revision : B |
| Previous Run : 45882 | Material : |
| Written By : | Due Date : 25/02/2009 Qty: 1 Um: Each |
| Checked & Approved By : <u>20.09.02.18</u> | |
| Comment : Est rev A 08.05.12 new issue DD verified by:ec Est Rev:B 08-07-17 revB as per dwg DD verified by:ec Est Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC | |

Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

2.0

D3782045

Back Leg Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Back Leg Assembly
 batch: B42832

①

FF 09-04-13

3.0

D3782041

Front Inboard Leg Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Front Inboard Leg Assembly
 batch: B45878

①

FF 09-04-13

4.0

D3782044

Front Outboard Leg Assembly, RH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Front Outboard Leg Assembly, RH
 batch: B42151

①

FF 09-04-13

5.0

D3783041

Lateral Brace Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Lateral Brace Assembly
 batch: B42844

①

FF 09-04-13

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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NOTE: Date & initial all entries

Date: Wednesday, 18/02/2009 3:04:07 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT FACING SEAT ASS'Y RH

Job Number: 45883

Part Number: D412769044

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D3783043

Longitudinal Brace Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Longitudinal Brace Assembly

batch: B42851x1 / B42846x1

FF 09-04-13

①

7.0

D3783045

Angle Brace Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Angle Brace Assembly

batch: B42852

FF 09-04-13

①

8.0

D3784041

Seat Support Assembly, Center



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Seat Support Assembly, Center

batch: B42856

FF 09-04-13

①

9.0

D3784043

Seat Support Assembly, LH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Seat Support Assembly, LH

batch: B42865

FF 09-04-13

①

10.0

D3784044

Seat Support Assembly, RH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Seat Support Assembly, RH

batch: B42868

FF 09-04-13

①

11.0

D37662

Front Rail, RH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Front Rail

batch: B42876

FF 09-04-13

①

12.0

D37663

Rear Rail



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Rear Rail

batch: B42873

FF 09-04-13

①

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Date: Wednesday, 18/02/2009 3:04:07 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT FACING SEAT ASS'Y RH

Job Number: 45883

Part Number: D412769044

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

D37671

Upper Rail



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Upper Rail

batch: B42874

FF 09-04-13 (1)

14.0

AN415A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

batch: M110399

FF 09-04-13 (1)

15.0

AN45 13A

EYE BOLT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

EYE BOLT

batch: M109712

FF 09-04-13 (1)

16.0

AN510A

Bolt



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bolt

batch: M110363

FF 09-04-13 (1)

17.0

AN513A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

batch: M110363

FF 09-04-13 (1)

18.0

AN960JD10

Washer



Comment: Qty.: 21.0000 Each(s)/Unit Total : 21.0000 Each(s)

Washer

batch: M110523

(or NAS1149D0363J) batch: _____

FF 09-04-13 (1)

19.0

AN960JD416

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Washer

batch: M110363

(or NAS1149D0463J) batch: _____

FF 09-04-13 (1)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Date: Wednesday, 18/02/2009 3:04:07 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT FACING SEAT ASS'Y RH

Job Number: 45883

Part Number: D412769044

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

AN960JD516

Washer



Comment: Qty.: 20.0000 Each(s)/Unit Total : 20.0000 Each(s)

Washer

batch: _____

(or NAS1149D0568J) batch: M110523

FF 09-04-13 ①

21.0

AN52510R24

Screw



Comment: Qty.: 9.0000 Each(s)/Unit Total : 9.0000 Each(s)

Screw

batch: M109238

FF 09-04-13 ②

22.0

MS21042L3

Nut



Comment: Qty.: 9.0000 Each(s)/Unit Total : 9.0000 Each(s)

Nut

batch: M110399

FF 09-04-13 ③

23.0

MS21042L4

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Nut

batch: M109282

FF 09-04-13 ④

24.0

MS21042L5

Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Nut

batch: M109840

FF 09-04-13 ⑤

25.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- assemble as per dwg D412-769-2

FF 09-04-13 ⑥

26.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5 02/04/13 ⑦

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Wednesday, 18/02/2009 3:04:08 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT FACING SEAT ASS'Y RH

Job Number: 45883

Part Number: D412769044

Job Number:



Seq. #:

Machine Or Operation:

Description :

27.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

1- mask D3782-041 and D3782-043 front legs and D3787-1 foot as per dwg D412-769-041

2- install bolts in 3 place (in seat belt eye bolt holes) to ensure leg does not move when powder coating

3- Powder coat remaining of assembly grey as per dwg D412-769-2

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

M 109648

START TIME:

3:30

OVEN TEMPERATURE:

220°

FINISH TIME:

4:00

BK 09-04-13

D.

28.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

FL 09/04/14

(1)

29.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

30.0

D37921

Seat Belt Eye Bolt



Comment: Qty.: 3.0000 Each(s)/Unit Total: 3.0000 Each(s)

Seat Belt Eye Bolt

40880

FF

09-04-15

(1)

31.0

D37751

Guard



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Guard

batch: *42875*

FF

09-04-15

(1)

32.0

D37741

Seat Bottom, LH/RH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Seat Bottom, LH

batch: *346065*

FF

09-04-15

(1)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
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| | | | | | | | | |

NOTE: Date & initial all entries

Date: Wednesday, 18/02/2009 3:04:08 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT FACING SEAT ASSY RH

Job Number: 45883

Part Number: D412769044

Job Number:



Seq. #:

Machine Or Operation:

Description :

33.0

D37743

Seat Back, LH/RH



①

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Seat Bottom, LH

batch: B 46066

FF 09-04-15

34.0

AN525 10R22

Screw



①

Comment: Qty.: 13.0000 Each(s)/Unit Total : 13.0000 Each(s)

Screw

* batch: M 109267X12 / M 110139X1

FF 09-04-15

35.0

AN960JD10L

Washer



①

Comment: Qty.: 13.0000 Each(s)/Unit Total : 13.0000 Each(s)

Washer

batch: M 109632

(or NAS1149D0332J) batch:

FF 09-04-15

36.0

MS21042L3

Nut



①

Comment: Qty.: 19.0000 Each(s)/Unit Total : 19.0000 Each(s)

Nut

batch: M 110399

FF 09-04-15

37.0

AN35A

Bolt



①

Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bolt

batch: M 1100188

FF 09-04-15

38.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



①

Comment: SMALL & MEDIUM FAB RESOURCE 1

1- install remaining parts as per dwg D412-769-2

FF 09-04-15

39.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

09/04/15 (Signature)

Date: Wednesday, 18/02/2009 3:04:08 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT FACING SEAT ASSY RH

Job Number: 45883

Part Number: D412769044

Job Number:



Seq. #:

Machine Or Operation:

Description :

40.0

PACKAGING 1

PACKAGING RESOURCE #1



①

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

9/4/16

sey

41.0

QC21

FINAL INSPECTION/W/O RELEASE



09/04/16

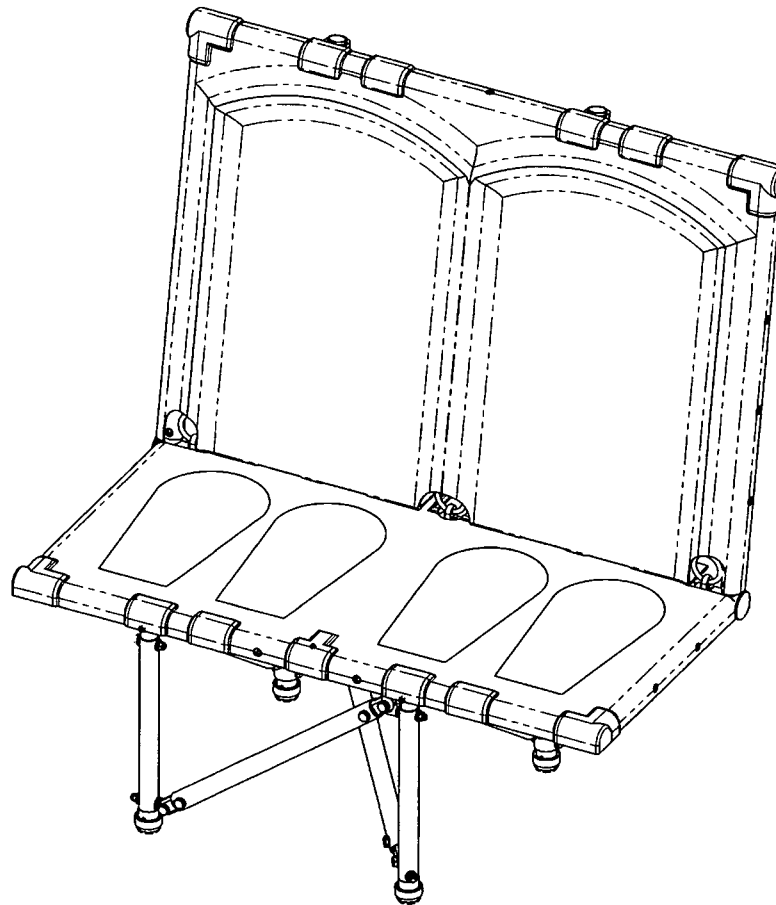
JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf
09-04-16



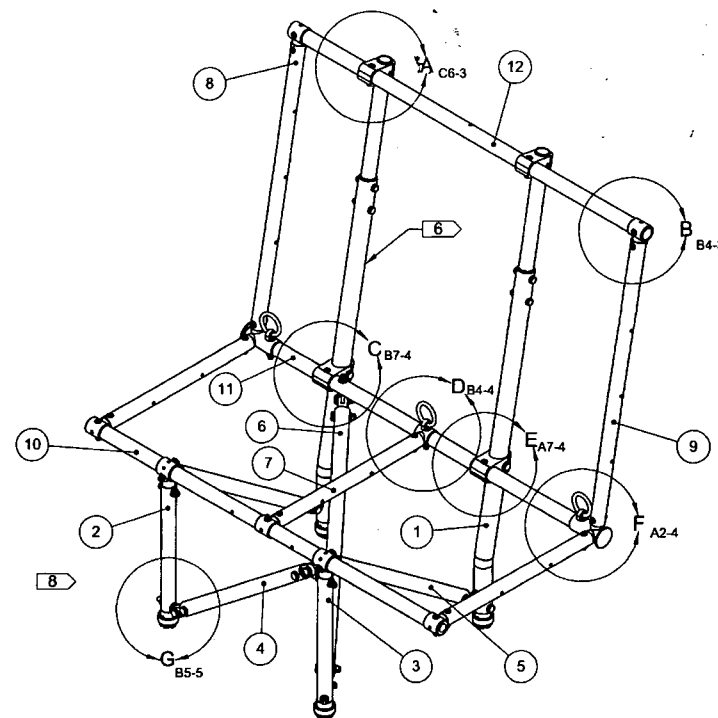
D412-769-044 AFT FACING SEAT, RH

RELEASE
08.07.10/MP

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 45883

| | | | |
|------------|--------------|---|--------------|
| B | NEW HARDWARE | HS | 08.06.25 |
| A | NEW ISSUE | HS | 08.06.04 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | HS | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | HS | | |
| CHECKED | HS | DRAWING NO. | REV. B |
| MFG. APPR. | HS | D412-769-2 | SHEET 1 OF 7 |
| APPROVED | HS | TITLE | SCALE |
| DE APPR. | HS | AFT FACING SEAT ASSY, RH | NTS |
| DATE | 08.06.25 | <small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THE DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small> | |

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. (-044) |
|----------|---------------|-----------------------------|-------------|
| 1 | D3782-045 | BACK LEG ASSY | 2 |
| 2 | D3782-041 | FRONT INBOARD LEG ASSY | 1 |
| 3 | D3782-044 | FRONT OUTBOARD LEG ASSY, RH | 1 |
| 4 | D3783-041 | LATERAL BRACE ASSY | 1 |
| 5 | D3783-043 | LONGITUDINAL BRACE ASSY | 2 |
| 6 | D3783-045 | ANGLE BRACE ASSY | 1 |
| 7 | D3784-041 | SEAT SUPPORT ASSY | 1 |
| 8 | D3784-043 | SEAT SUPPORT ASSY, LH | 1 |
| 9 | D3784-044 | SEAT SUPPORT ASSY, RH | 1 |
| 10 | D3766-2 | FRONT RAIL, RH | 1 |
| 11 | D3766-3 | REAR RAIL | 1 |
| 12 | D3767-1 | UPPER RAIL | 1 |
| 13 | D3792-1 | SEAT BELT EYE BOLT | 3 |
| 14 | D3775-1 | GUARD | 2 |
| 15 | D3774-1 | SEAT BOTTOM | 1 |
| 16 | D3774-3 | SEAT BACK | 1 |
| 17 | AN3-5A | BOLT | 6 |
| 18 | AN4-15A | BOLT | 2 |
| 19 | AN45-13A | EYE BOLT | 1 |
| 20 | AN5-10A | BOLT | 6 |
| 21 | AN5-13A | BOLT | 2 |
| 22 | AN525-10R22 | SCREW | 13 |
| 23 | AN525-10R24 | SCREW | 9 |
| 24 | MS21042L3 | NUT | 28 |
| 25 | MS21042L4 | NUT | 2 |
| 26 | MS21042L5 | NUT | 12 |
| 27 | NAS1149D0332J | WASHER (AN960JD10L) | 13 |
| 28 | NAS1149D0363J | WASHER (AN960JD10) | 21 |
| 29 | NAS1149D0463J | WASHER (AN960JD416) | 4 |
| 30 | NAS1149D0568J | WASHER (AN960JD516) | 20 |



D412-769-044 AFT FACING SEAT, RH

RELEASED
08-07-10 11:11

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: POWDER COAT "GREY SANDEXT" (4.3.5.6) PER DART QSI 005 4.3 PRIOR TO INSTALLATION OF SEAT BOTTOM/BACK (D3774-1, -3). MASK FRONT LEGS PRIOR TO POWDER COAT
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH D2729-1 RED DECAL ATTACHED TO BACK LEG ASSEMBLY (D3782-045)
 - 7) WEIGHT: 30.0 lbs
 - 8) ITEM 15 (D3774-1 SEAT BOTTOM) AND ITEM 16 (D3774-3 SEAT BACK) REMOVED FOR CLARITY

| | | |
|--|----------|---|
| DESIGN | HS | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA |
| DRAWN | HS | |
| CHECKED | HS | DRAWING NO. D412-769-2 |
| MFG. APPR. | HS | REV. B |
| APPROVED | HS | SHEET 2 OF 7 |
| DE APPR. | HS | SCALE |
| DATE | 08.06.25 | TITLE AFT FACING SEAT ASSY, RH |
| | | NTS |
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AN525-10R24 SCREW (1)
NAS1149D0363J WASHER (1)
MS21042L3 NUT (1)

D3767-1
UPPER RAIL
REF

D3782-045
BACK LEG ASSY
REF

DETAIL A_{D2-2}
UPPER RAIL TO BACK LEG ATTACHMENT
2 PL

D3767-1
UPPER RAIL
REF

AN525-10R24 SCREW (1)
NAS1149D0363J WASHER (1)
MS21042L3 NUT (1)

D3784-044
SEAT SUPPORT ASSY, RH
REF

DETAIL B_{C1-2}
SEAT SUPPORT END ATTACHMENT (TYP)
5 PL

RELEASED
08.07.10/14

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RETURN TO
ENGINEERING
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WITHOUT NOTICE
WORK ORDER
NO. 45882

| | | | |
|------------|----------|--|--------------|
| DESIGN | HS | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | HS | | |
| CHECKED | PH | DRAWING NO. D412-769-2 | REV. B |
| MFG. APPR. | MP | TITLE AFT FACING SEAT ASSY, RH | SHEET 3 OF 7 |
| APPROVED | MP | SCALE NTS | |
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D3782-045
BACK LEG ASSY
REF

AN45-13A EYE BOLT (1)
NAS1149D0568J WASHER (1)
MS21042L5 NUT (1)

D3766-3
REAR RAIL
REF

AN525-10R24 SCREW (1)
NAS1149D0363J WASHER (1)
MS21042L3 NUT (1)

DETAIL C C2-2
REAR RAIL TO BACK LEG ATTACHMENT

AN525-10R24 SCREW (1)
NAS1149D0363J WASHER (1)
MS21042L3 NUT (1)

D3784-041
SEAT SUPPORT ASSY, CENTER
REF

D3766-3
REAR RAIL
REF

DETAIL D C1-2
SEAT SUPPORT ASSY, CENTER ATTACHMENT

D3792-1 SEAT BELT EYE BOLT (1)
NAS1149D0568J WASHER (2)
MS21042L5 NUT (1)

D3792-1 SEAT BELT EYE BOLT (1)
NAS1149D0568J WASHER (2)
MS21042L5 NUT (1)

RELEASED
08-07-12

D3775-1
GUARD
REF

D3766-3
REAR RAIL
REF

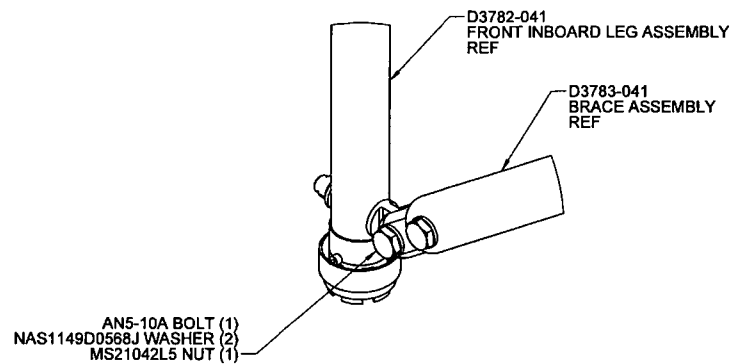
D3784-044
SEAT SUPPORT ASSY, RH
REF

DETAIL F B1-2
SEAT SUPPORT ATTACHMENT
2 PL

NO. 45883
WORK ORDER
SUBJECT TO AMENDMENT
WITHOUT NOTICE
UNCONTROLLED COPY
RETURN TO
ENGINEERING
D3782-045

DETAIL E C2-2
REAR RAIL TO BACK LEG ATTACHMENT

| | | | |
|---|----------|--|--------------|
| DESIGN | HS | DART AEROSPACE LTD | |
| DRAWN | HS | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | | DRAWING NO. | REV. B |
| MFG. APPR. | | D412-769-2 | SHEET 4 OF 7 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | AFT FACING SEAT ASSY, RH | NTS |
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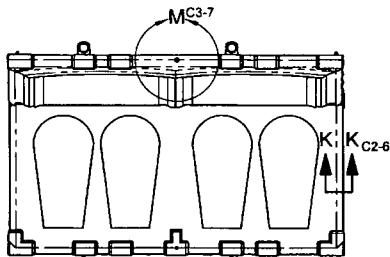
DETAIL G_{B3-2}
BRACE ATTACHMENT
6 PL

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WORK ORDER
NO. 45883

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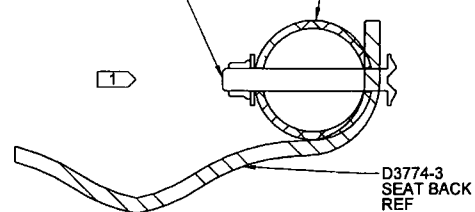
| | | | |
|------------|----------|--|--------------|
| DESIGN | HS | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | HS | | |
| CHECKED | HS | DRAWING NO. | REV. B |
| MFG. APPR. | HS | D412-769-2 | SHEET 5 OF 7 |
| APPROVED | HS | TITLE | SCALE |
| DE APPR. | HS | AFT FACING SEAT ASSY, RH | NTS |
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8 7 6 5 4 3 2 1



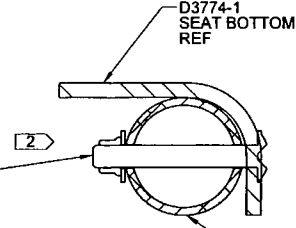
AN525-10R22 SCREW (1)
NAS1149D0332J WASHER (1)
MS21042L3 NUT (1)
3 PL PER SIDE

D3784-044
SEAT SUPPORT, RH
REF



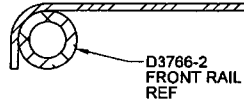
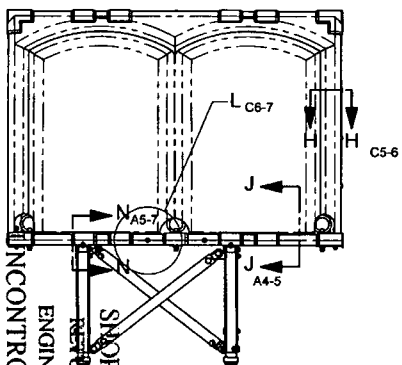
SECTION H-H
B7-6

AN525-10R22 SCREW (1)
NAS1149D0332J WASHER (1)
MS21042L3 NUT (1)
2 PL PER SIDE



SECTION K-K
D7-6

D3784-044
SEAT SUPPORT, RH
REF



SECTION J-J
B7-6

D3774-3
SEAT BACK
REF

D3774-1
SEAT BOTTOM
REF

D3766-3
REAR RAIL
REF

AN3-5A BOLT (1)
NAS1149D0363J WASHER (2)
MS21042L3 NUT (1)
6 PL

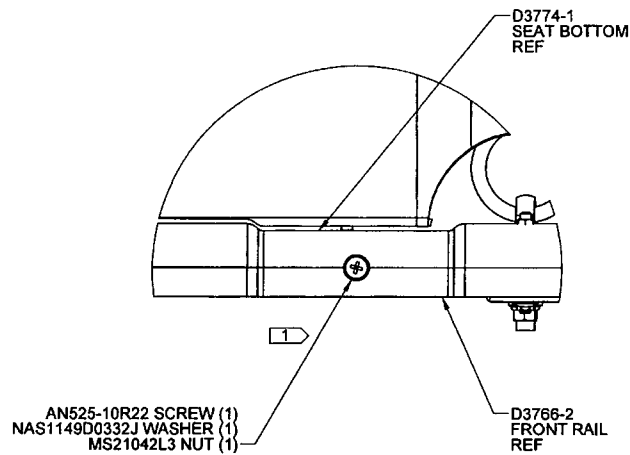
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WORK ORDER
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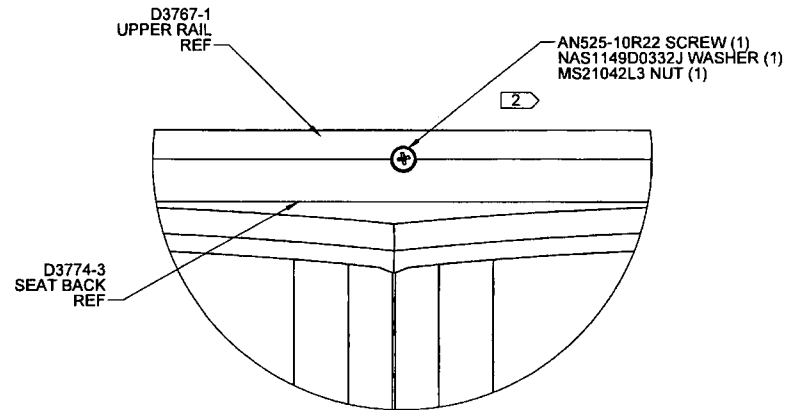
- NOTES
- 1) TRANSFER DRILL HOLES $\phi 0.201$ FROM SEAT SUPPORTS (D3784-043/-044) TO SEAT BACK (D3774-3) - 3 PL/SIDE
 - 2) TRANSFER DRILL HOLES $\phi 0.201$ FROM SEAT SUPPORTS (D3784-043/-044) TO SEAT BOTTOM (D3774-1) - 2 PL/SIDE
 - 3) TRANSFER DRILL HOLES $\phi 0.201$ FROM SEAT BOTTOM (D3774-1) TO SEAT BACK (D3774-3) - 6 PL

| | | | |
|------------|----------|---|--------------|
| DESIGN | HS | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | HS | | |
| CHECKED | | DRAWING NO. | REV. B |
| MFG. APPR. | | D412-769-2 | SHEET 6 OF 7 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | AFT FACING SEAT ASSY, RH | NTS |
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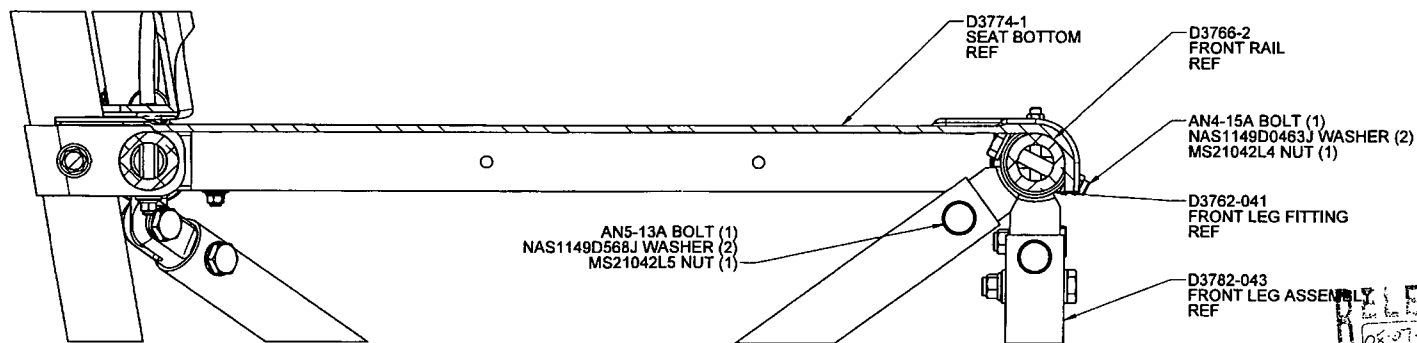
8 7 6 5 4 3 2 1



DETAIL L B7-6
SEAT BOTTOM ATTACH - FRONT DETAIL



DETAIL M D7-6
SEAT BACK ATTACH - TOP DETAIL



SECTION N-N B7-6
FRONT LEG AND LONGITUDINAL ANGLE ATTACHMENT

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NOTES:

- 1) TRANSFER DRILL HOLES $\varnothing 0.201$ FROM FRONT RAIL (D3766-2) TO SEAT BOTTOM (D3774-1) - 2 PL
- 2) TRANSFER DRILL HOLES $\varnothing 0.201$ FROM UPPER RAIL (D3767-1) TO SEAT BACK (D3774-3) - 1 PL

| | | | |
|------------|----------|--|--------------|
| DESIGN | HS | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | HS | | |
| CHECKED | | DRAWING NO. D412-769-2 | REV. B |
| MFG. APPR. | | | SHEET 7 OF 7 |
| APPROVED | | TITLE AFT FACING SEAT ASSY, RH | SCALE NTS |
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